



Birger Horstmann

# Theory-Based Development of Safe High-Energy Batteries



ulm university universität  
**uulm**



DLR

Deutsches Zentrum  
für Luft- und Raumfahrt e.V.  
German Aerospace Center

# Why do we need (metal-air) batteries?

## THE ELECTRIC AUTOMOBILE

Air pollution and other drawbacks inherent in the internal-combustion engine make this early kind of car seem increasingly attractive. All depend

of feasibility.

The design of such a car must be based in the first instance on the realization that the American public is highly resistant to radical change in its automobiles. The electric car will therefore have to conform as closely as possible (at least at first) to the

requirements for its revival are cogent and becoming stronger year by year. Chief among these is the increasingly dangerous pollution of our air by the millions of gasoline-burning vehicles congesting our cities and countryside. We face the inescapable fact that the price of cheap gasoline will not last decades longer at the present rate of consumption of fossil fuels. And while

50 percent of the vehicle's weight) for the batteries.

The battery problem is the principal obstacle that has discouraged serious

only 50 to 100 miles.

The innovation that now makes the electric automobile thinkable is a device called the air battery. Still in an early experimental stage, it employs a

electric automobile batteries for proper range of the travel between and therefore

DRIVEABLE

## Lithium Ion Battery Applications

- Standard energy storage device
- Stationary, mobile, and portable applications

5 MWh



27 kWh



10 kWh



1 Wh



500 Wh

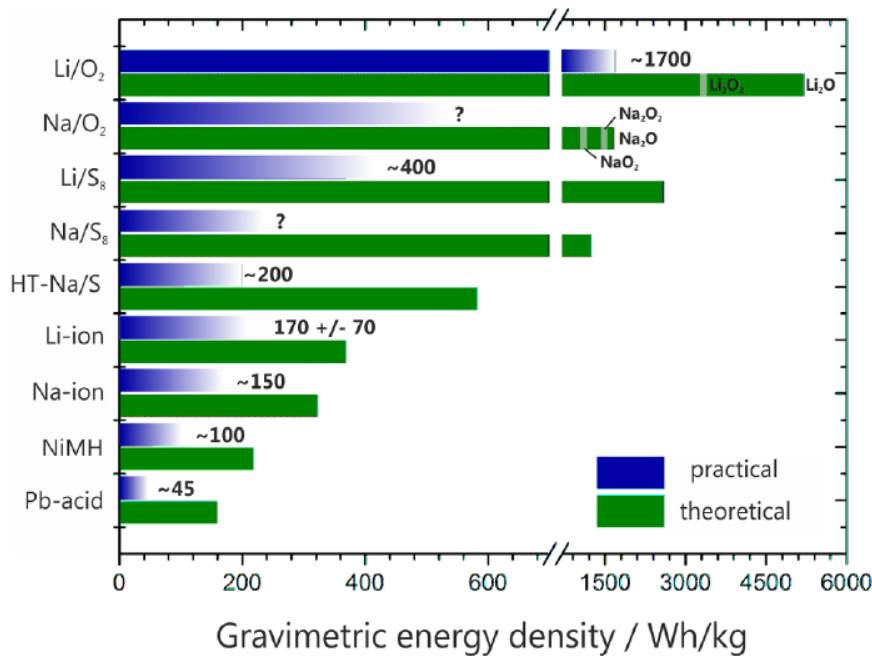


5 Wh

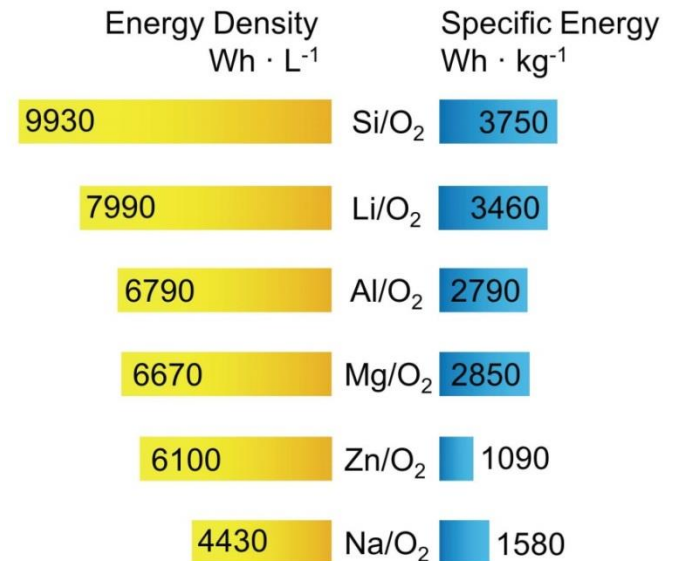


# Battery Types and Energy Densities

- **Examples** of rechargeable batteries
  - Lithium ion (standard)
  - Metal air
  - Metal sulfur
  - Metal ion



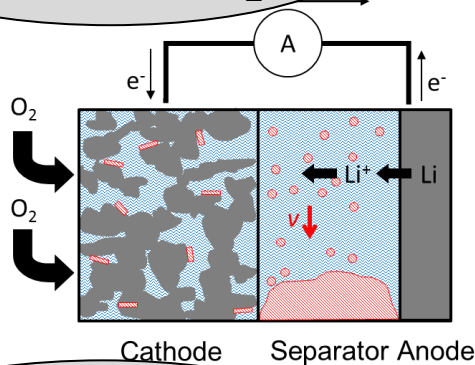
Adelhelm P. et al., *Beilstein Journal of Nanotechnology* 6(1), 1016–1055 (2015).



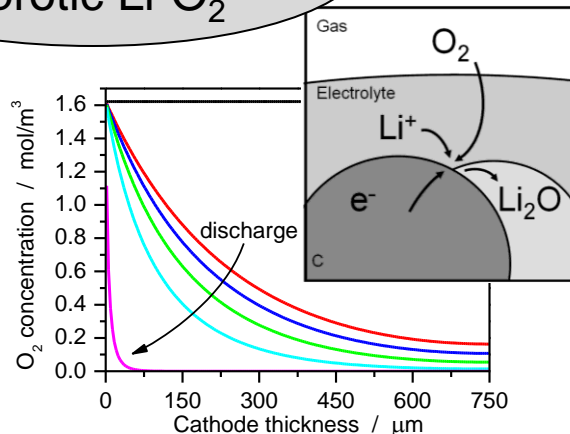
Clark S., Latz A. Horstmann B., *Batteries*, 4(1), 5 (2018).

## Macroscopic Models

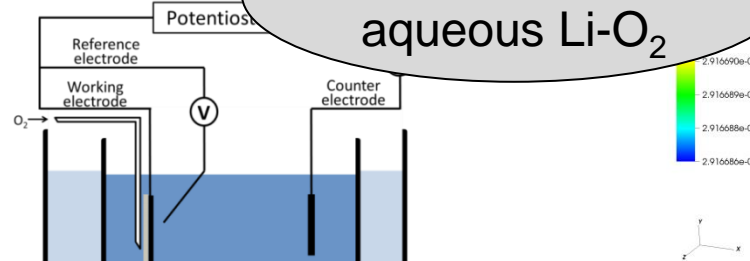
precipitation  
aqueous Li-O<sub>2</sub>



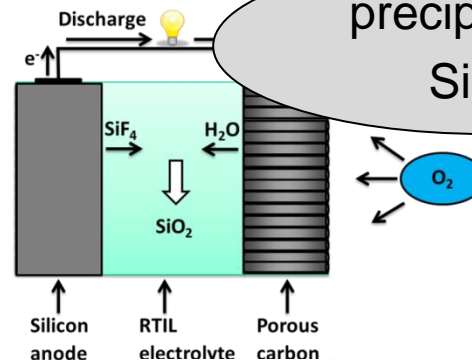
pore-clogging  
aprotic Li-O<sub>2</sub>



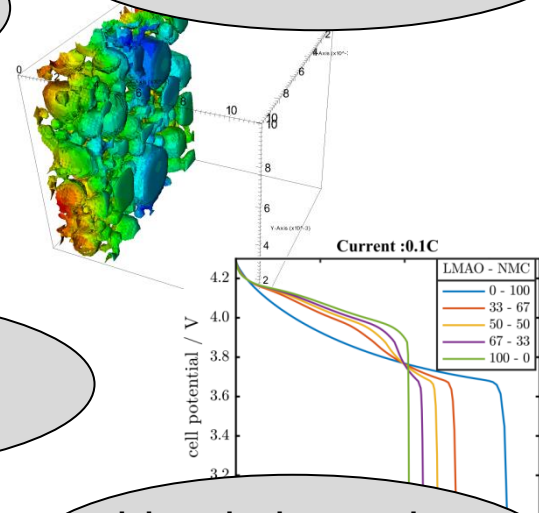
validation GDE  
aqueous Li-O<sub>2</sub>



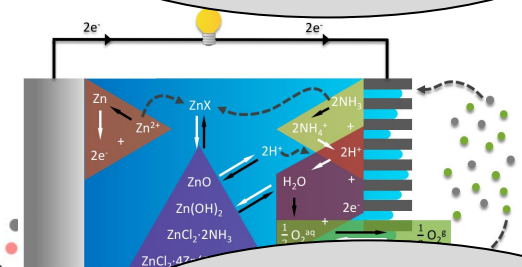
precipitation  
Si-O<sub>2</sub>



inhomogeneous SEI  
Li-ion batteries

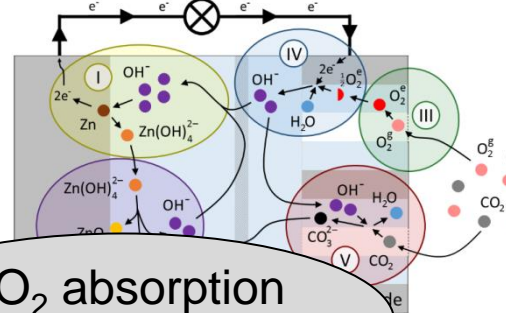


blend electrodes  
Li-ion batteries



complexes and pH  
neutral Zn-O<sub>2</sub>

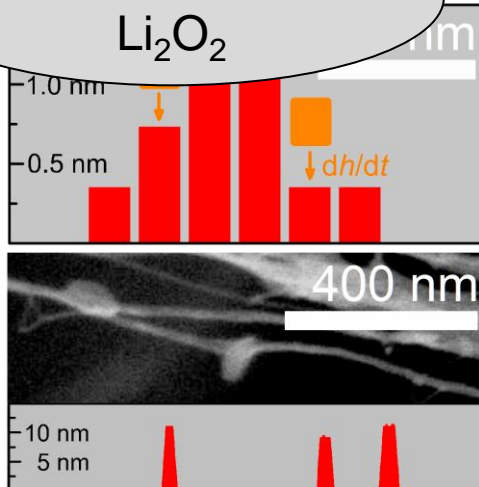
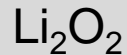
CO<sub>2</sub> absorption  
alkaline Zn-O<sub>2</sub>



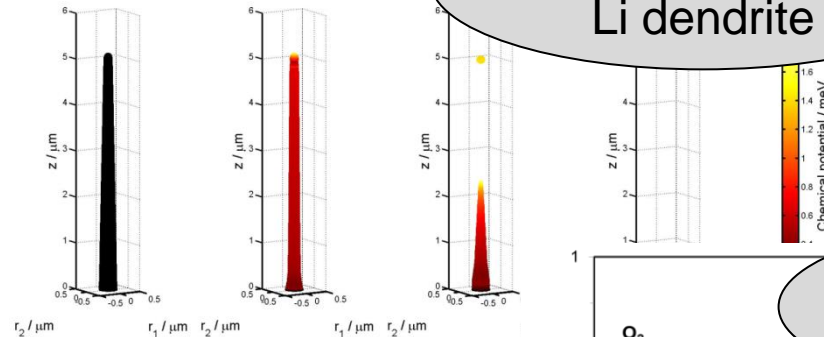


## Mesososcopic Models

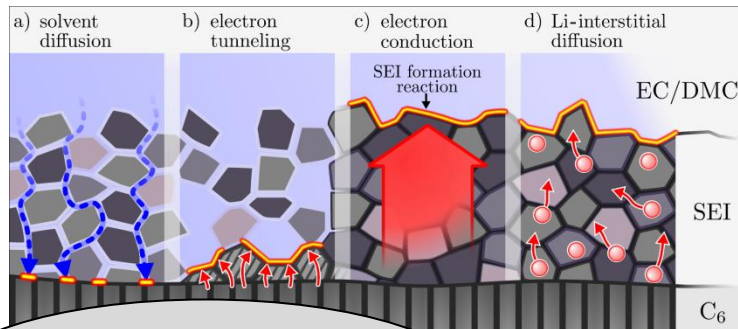
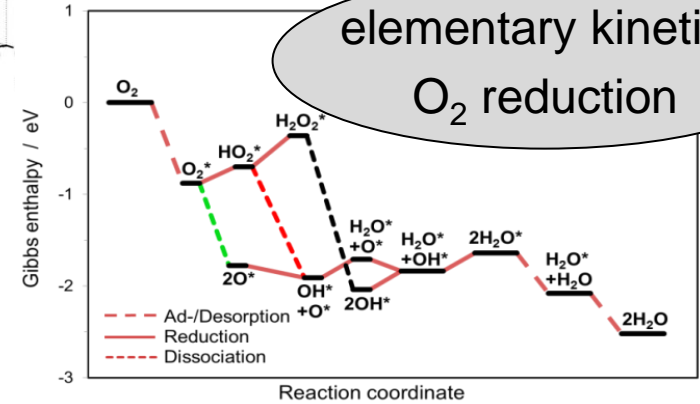
surface growth



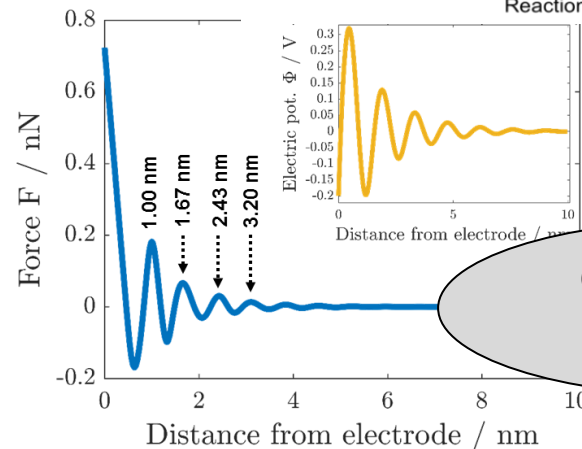
dissolution  
Li dendrite



elementary kinetics  
 $\text{O}_2$  reduction



growth  
SEI



double layer  
ionic liquids

## Content

### 1. Introduction

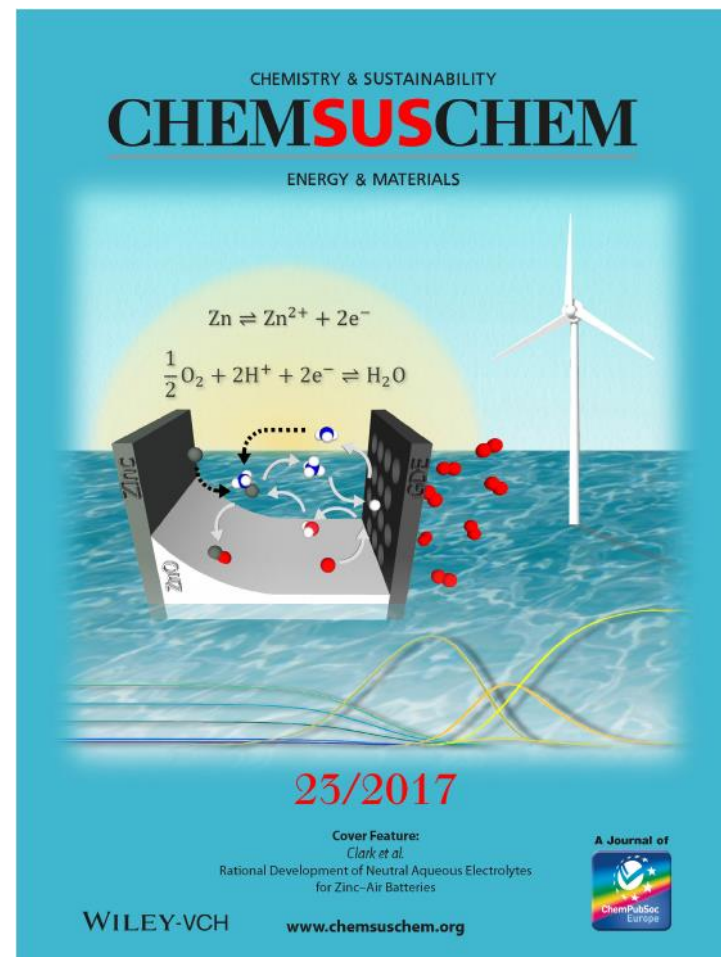
### 2. Aqueous Zinc-Air Batteries

- Alkaline Electrolyte
- Near-Neutral Electrolyte

### 3. Lithium-Ion Batteries

- Growth of Solid Electrolyte Interphase

### 4. Conclusion



## Overview

- Primary zinc-air battery **commercial**
  - High specific energy ( $1086 \text{ Wh}\cdot\text{kg}^{-1}$ )
  - Low cost
  - High operational safety
- **Development of zinc-air batteries**
  - Goal: electrochemical rechargeability
  - Application: stationary energy storage
- Electrolytes:
  - Aqueous alkaline
  - Aqueous neutral
  - Ionic liquids

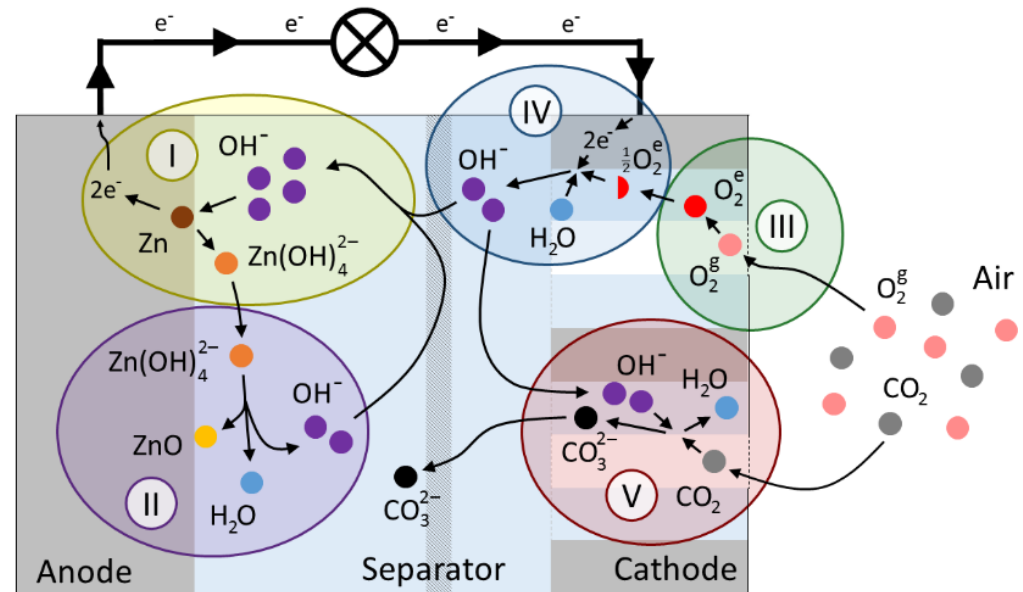




## Alkaline Electrolyte: Overview

### KOH

- $\text{Zn} + 4\text{OH}^- \rightleftharpoons \text{Zn(OH)}_4^{2-} + 2\text{e}^-$
- $\text{Zn(OH)}_4^{2-} \rightleftharpoons \text{ZnO} + 2\text{OH}^- + \text{H}_2\text{O}$
- $\text{O}_2^g \rightleftharpoons \text{O}_2^e$
- $\frac{1}{2}\text{O}_2^e + \text{H}_2\text{O} + 2\text{e}^- \rightleftharpoons 2\text{OH}^-$
- $\text{CO}_2^e + 2\text{OH}^- \rightleftharpoons \text{CO}_3^{2-} + \text{H}_2\text{O}$



### Advantages

- High ionic conductivity
- Stable discharge voltage
- Reliable at low currents

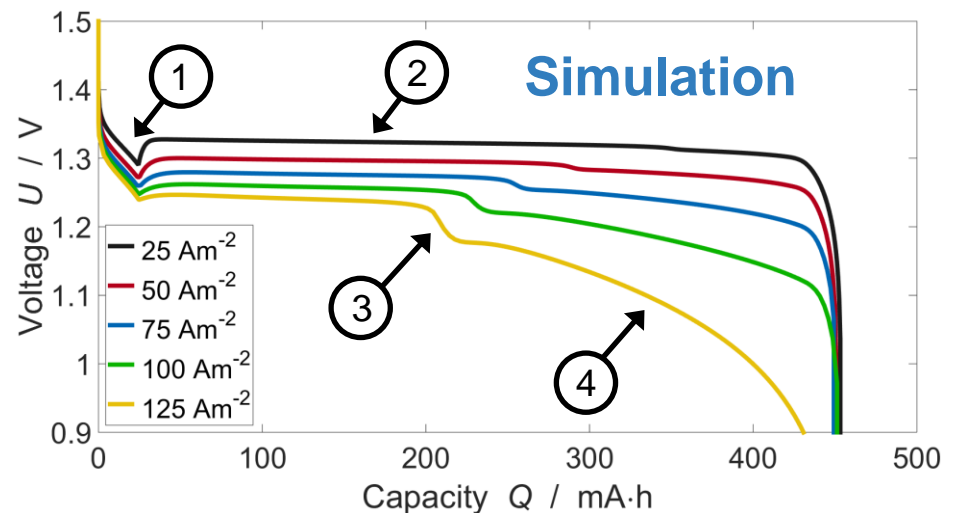
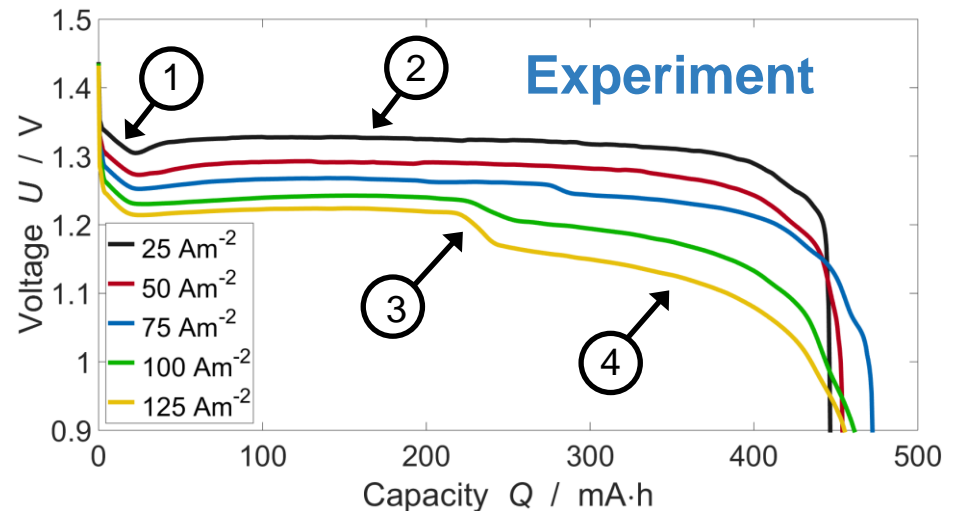
### Challenges

- Carbonation of electrolyte
- Dendritic/mossy Zn deposition
- Zn passivation

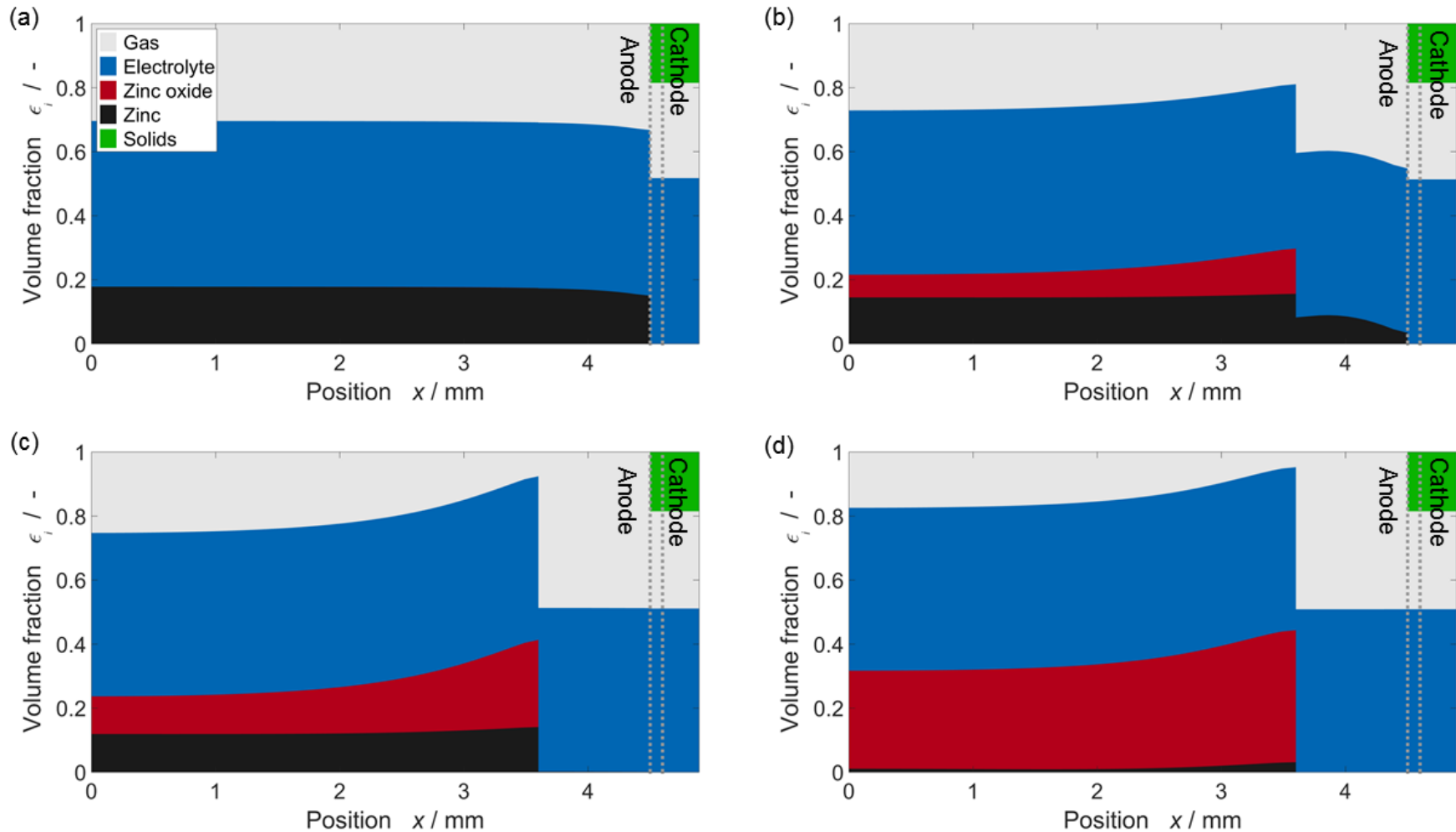
## Galvanostatic Discharge

Simulated ZAB discharge  
**validated by experiment**

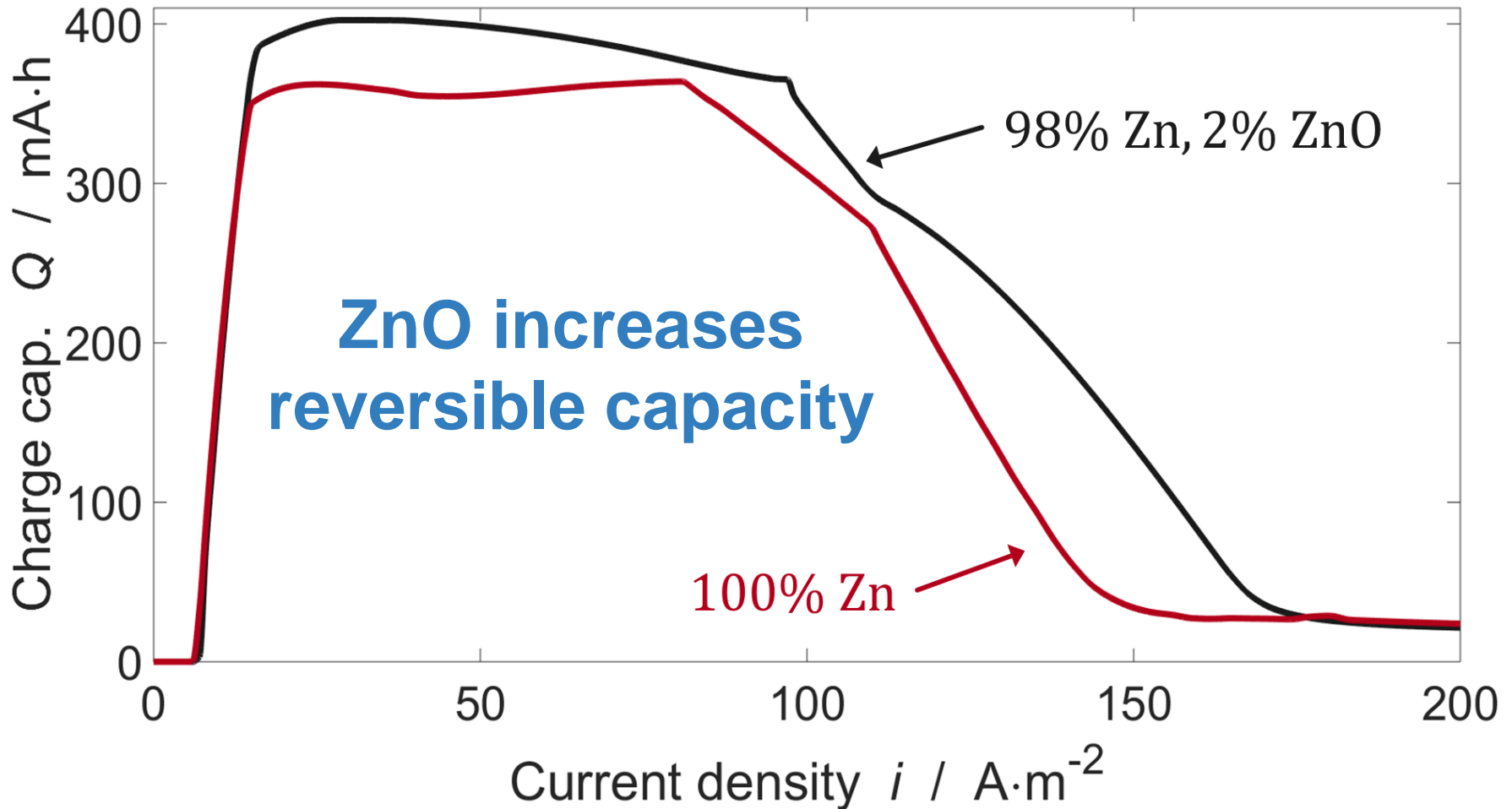
1. Nucleation of ZnO
2. Conversion reaction
3. Step due to inhomogeneous ZnO precipitation
4. Voltage loss due to zinc passivation



## Alkaline Coin Cell: Volume Fractions

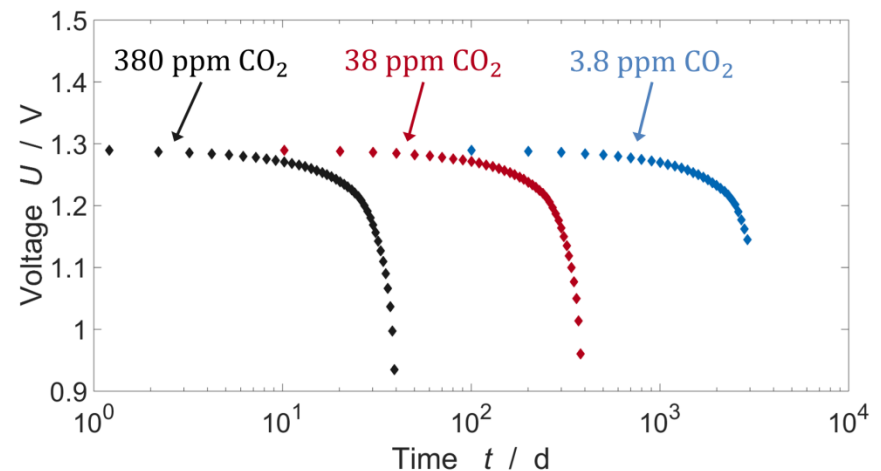
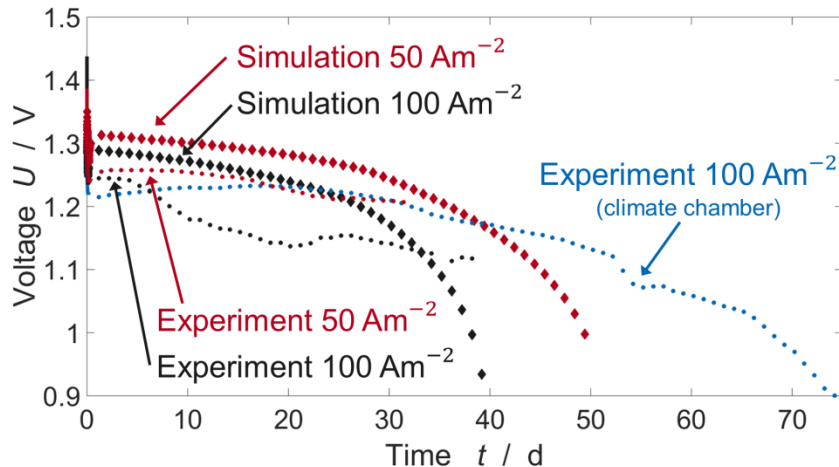
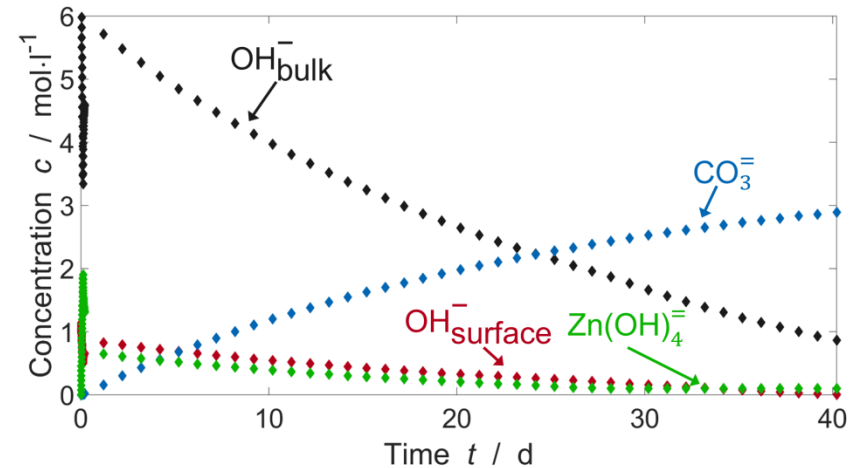
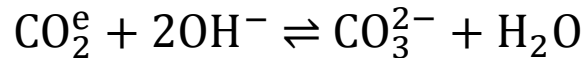


## Galvanostatic Discharge



## Lifetime Limitation

- Exposure to CO<sub>2</sub> limits alkaline ZAB lifetime
- Lowers electrolyte conductivity
- Slows reaction kinetics

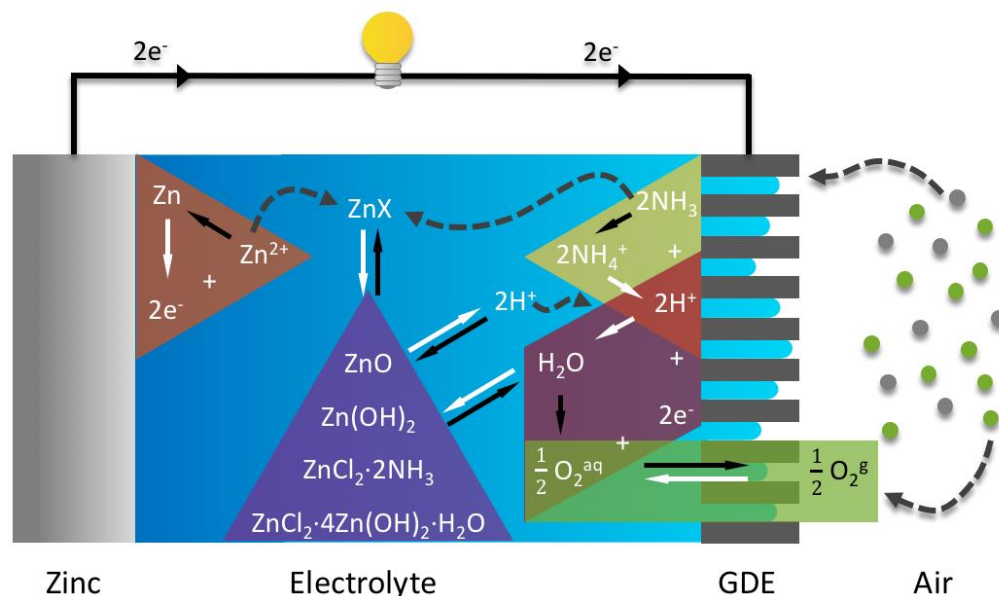




## Near-Neutral Aqueous Electrolyte: Overview

### $\text{ZnCl}_2 - \text{NH}_4\text{Cl} - \text{NH}_4\text{OH}$

- $\text{Zn} \rightleftharpoons \text{Zn}^{2+} + 2\text{e}^-$
- $\text{Zn}^{2+} + x\text{X} \rightleftharpoons \text{Zn}(\text{X})_x^y$
- $\text{Zn}(\text{X})_x^y + \text{H}_2\text{O} \rightleftharpoons \text{Zn}(\text{X})_x(\text{s}) + y\text{H}^+$
- $\text{NH}_4^+ \rightleftharpoons \text{NH}_3 + \text{H}^+$
- $\text{O}_2^{\text{g}} \rightleftharpoons \text{O}_2^{\text{e}}$
- $\frac{1}{2}\text{O}_2^{\text{e}} + 2\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{H}_2\text{O}$



### Advantages

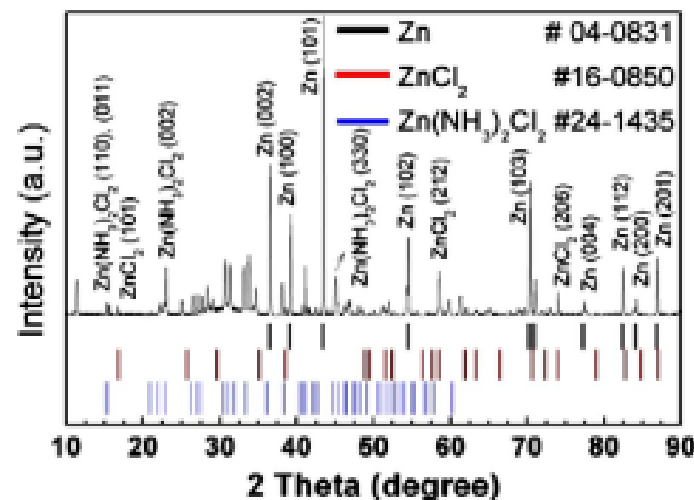
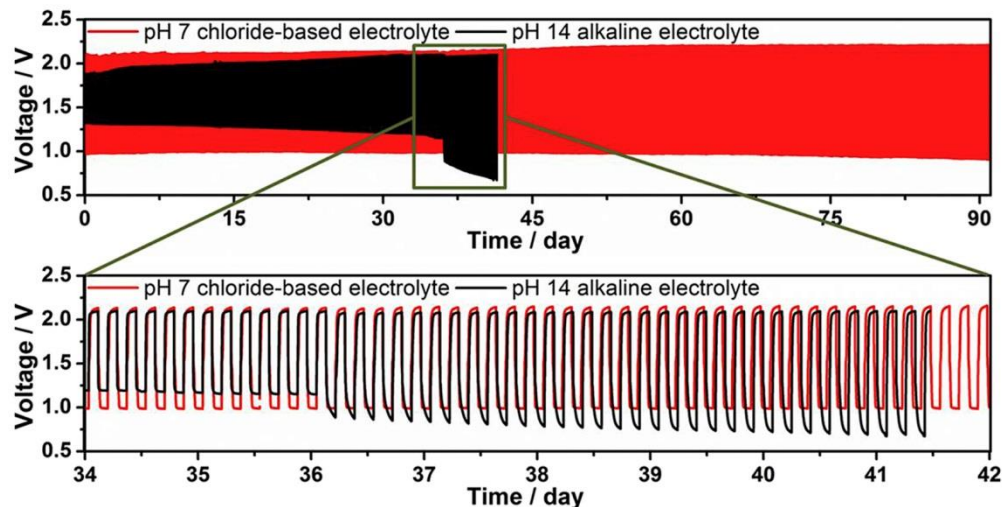
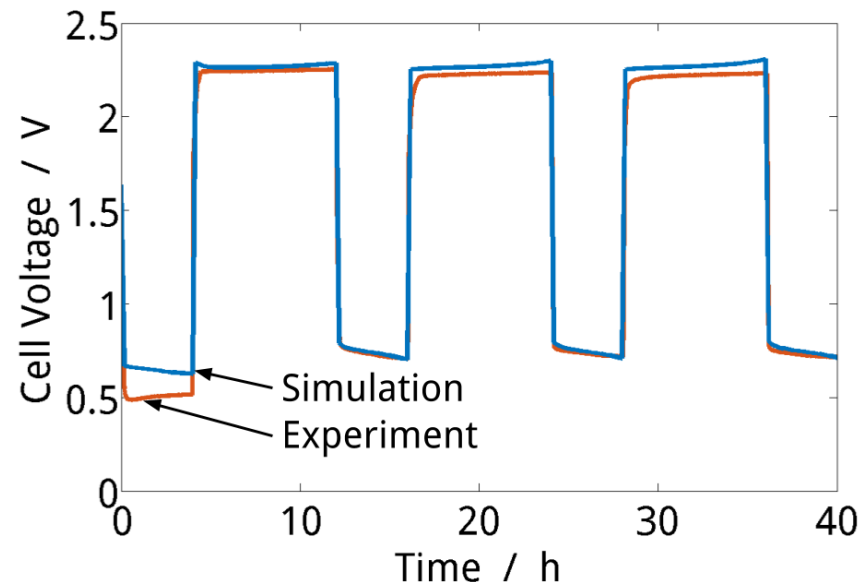
- No carbonation of the electrolyte
- More homogeneous zinc deposition
- Improved cycling stability

### Challenges

- pH stability
- Solid discharge product
- Stable air electrode

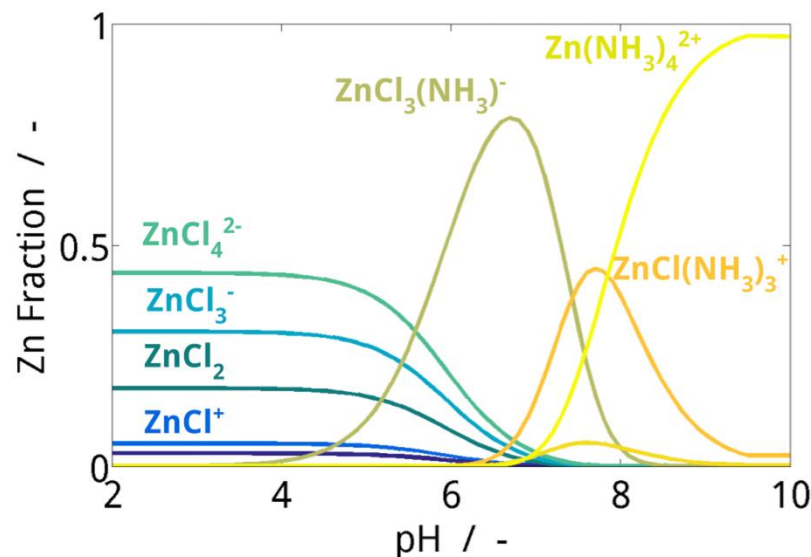
## Experimental Validation

- A\*STAR-IMRE, Singapore (Prof. Yun Zong)
- Experiments proof cycling stability

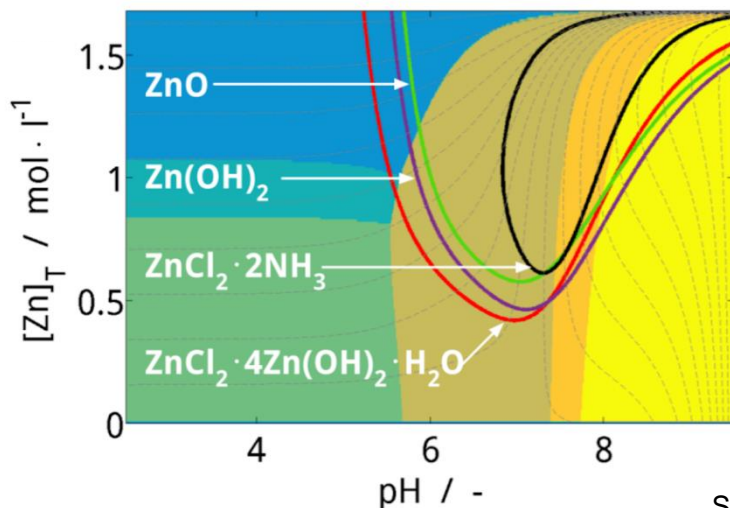


## Thermodynamics of Neutral Electrolyte

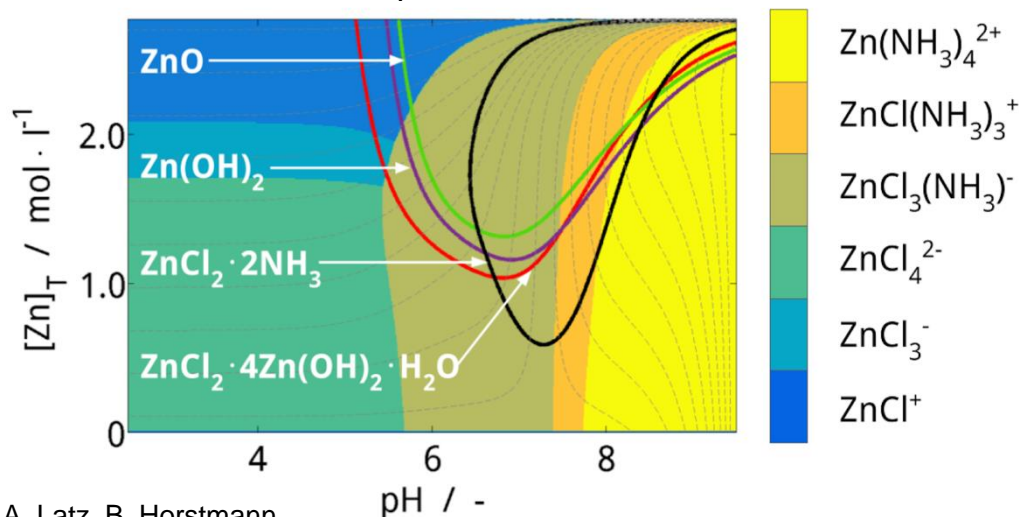
- **Quasiparticle model** for zinc complexes
- Various zinc precipitates



$[\text{Cl}]_{\text{T}} = 3.36\text{M}$

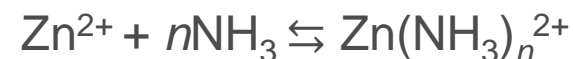
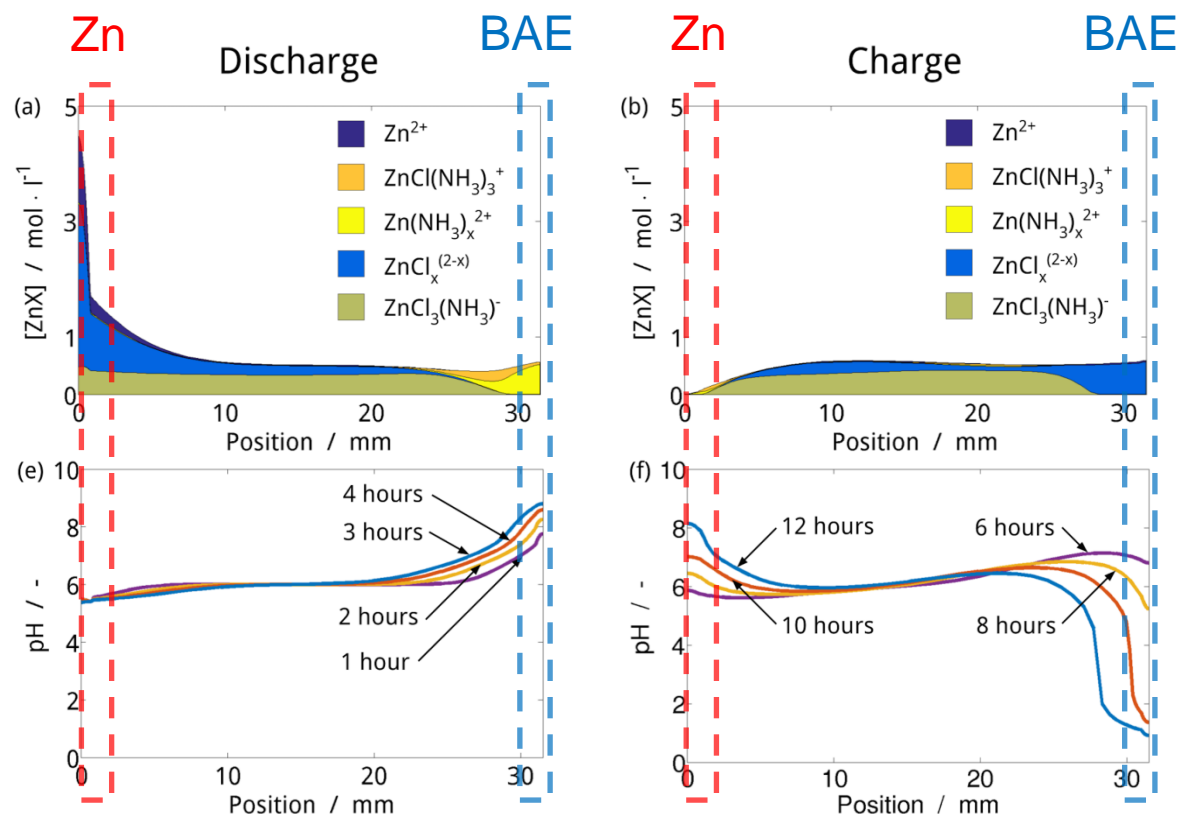


$[\text{Cl}]_{\text{T}} = 5.54\text{M}$



## Electrolyte Dynamics

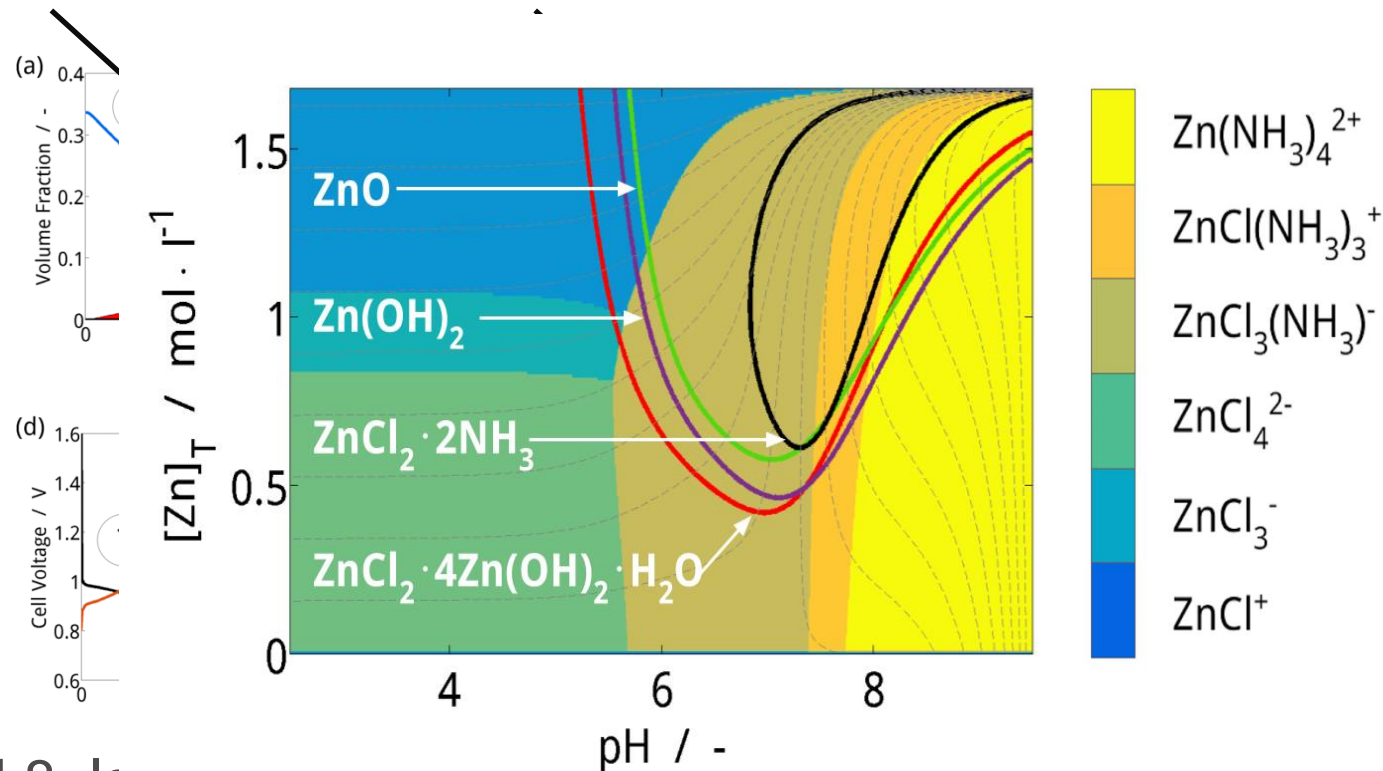
- Electrolyte composition strongly coupled with pH,  $\text{Zn}^{2+}$



- Buffer reactions stabilize pH
- Limited by slow  $\text{NH}_3$  transport
- pH in BAE can become acidic during charging

## Optimization of Electrolyte Composition

- Electrolyte composition strongly affects cell performance.
- pH 6 - 7, high chloride content = precipitation of unwanted solids

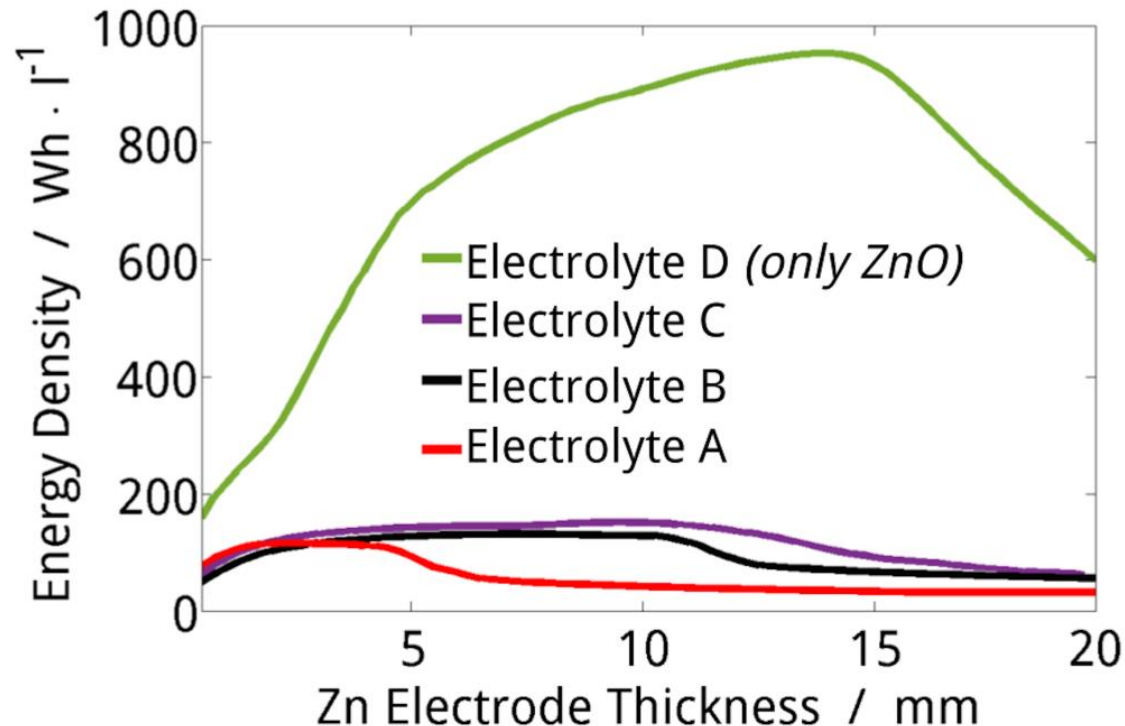


- pH 8, low chloride content = stable operation



## Discharge Product and Energy Density

- Unwanted discharge product consumes electrolyte and passivates Zn electrode.



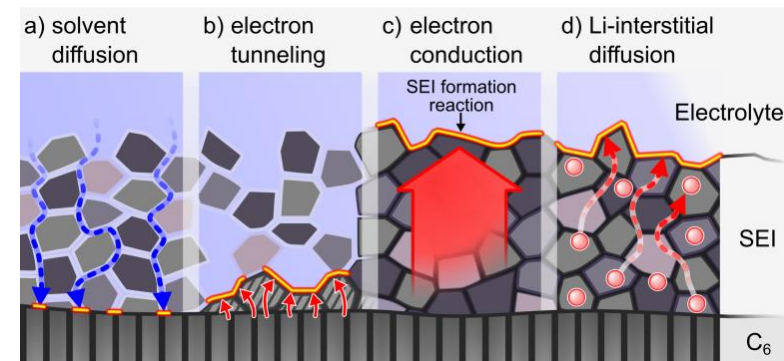
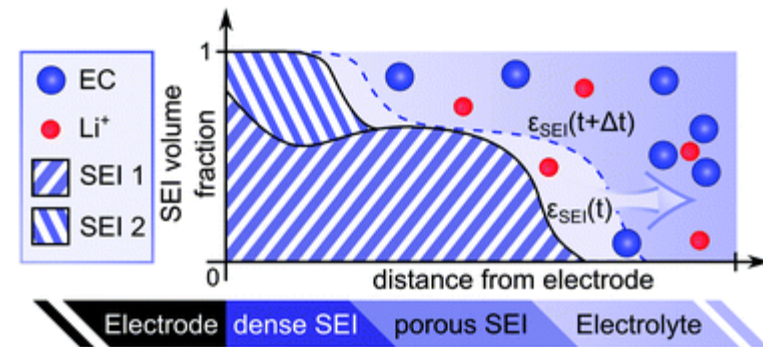
## Conclusion

- Metal air batteries:
  - **High risk / high gain**
- Applications:
  - Stationary, mobile, portable
- Various metal ions
  - **Lithium** air batteries: lightweight
  - **Zinc** air batteries: commercial
- Various electrolytes
  - New **aqueous** electrolytes
  - Ionic liquids

Energy Density $\text{Wh} \cdot \text{L}^{-1}$		Specific Energy $\text{Wh} \cdot \text{kg}^{-1}$
9930	Si/O <sub>2</sub>	3750
7990	Li/O <sub>2</sub>	3460
6790	Al/O <sub>2</sub>	2790
6670	Mg/O <sub>2</sub>	2850
6100	Zn/O <sub>2</sub>	1090
4430	Na/O <sub>2</sub>	1580

## Content

1. Introduction
2. Aqueous Zinc-Air Batteries
  - Alkaline Electrolyte
  - Near-Neutral Electrolyte
3. **Lithium-Ion Batteries**
  - Growth of Solid Electrolyte Interphase
4. Conclusion



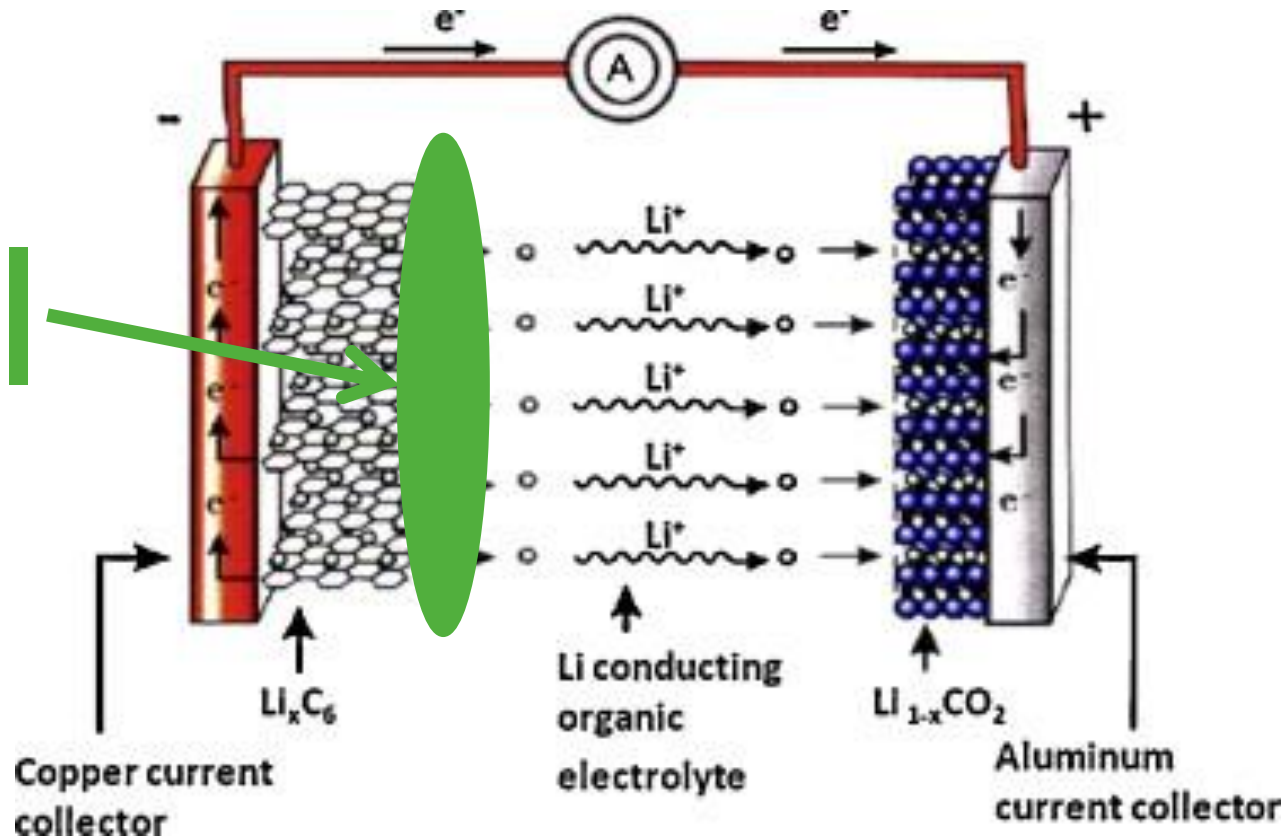
# Lithium-Ion Batteries: Electrochemical Cell

negative electrode  
discharge: **anode**

separator

positive electrode  
discharge: **cathode**

SEI



## Solid Electrolyte Interphase (SEI)

### SEI is complicated

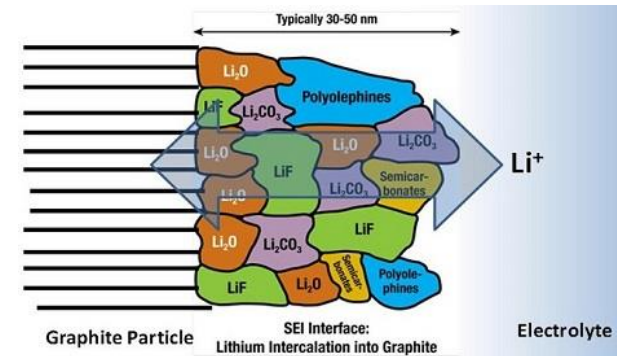
- **Inorganic** and **organic** components
- **Structure**

### YES, but universal properties

- **Long-term growth** law  $L(t) \propto \sqrt{t}$
- SEI works in various systems

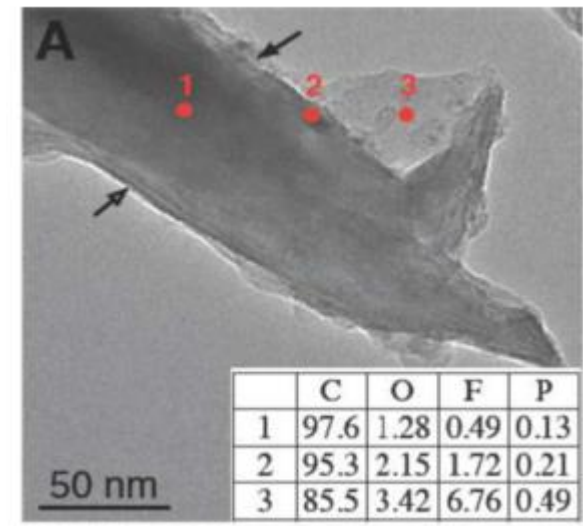
### Our goal

- Develop **simple mechanistic model**
- **Predict new observable** properties from fundamental assumptions



Source:

<https://www.liverpool.ac.uk/chemistry/research/hardwick-group/research>



Nie et. al, JECS, 162 A7008-A7014 (2015)



# Solid Electrolyte Interphase (SEI)

## Formation

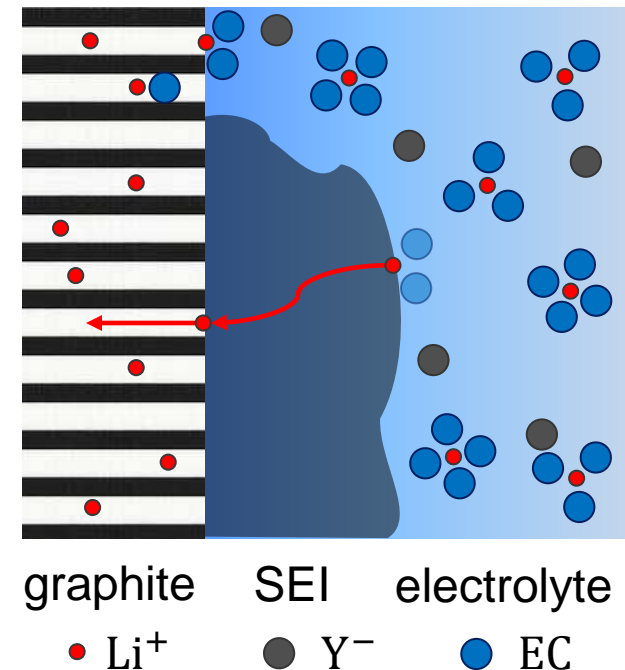
- Reduction of electrolyte on graphite, e.g. Ethylene Carbonate (EC)  
$$2\text{EC} + 2\text{Li}^+ + 2\text{e}^- \rightleftharpoons (\text{CH}_2\text{OCO}_2\text{Li})_2 + \text{R}$$

## SEI advantages

- Almost **no further electrolyte reduction**
- Protection of graphite from exfoliation
- Increase in mechanical stability of graphite

## SEI disadvantages

- Li-ion consumption
  - Continuous growth
  - Increase in impedance
- } **capacity fade**



### Reviews & Papers on SEI composition:

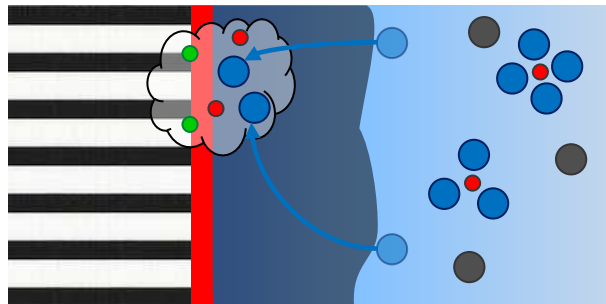
- Agubra, V. a., & Fergus, J. W. *Journal of Power Sources* **268**, 153–162 (2014).
- Verma, P., Maire, P., & Novák, P. *Electrochimica Acta* **55**(22), 6332–6341 (2010).
- Seo, D. M., Chalasani, D., Parimalam, B. S., Kadam, R., Nie, M., & Lucht, B. L. (2014). *ECS Electrochemistry Letters*, **3** (9), A91.

# Continuum Models in Literature

## Long-term SEI growth

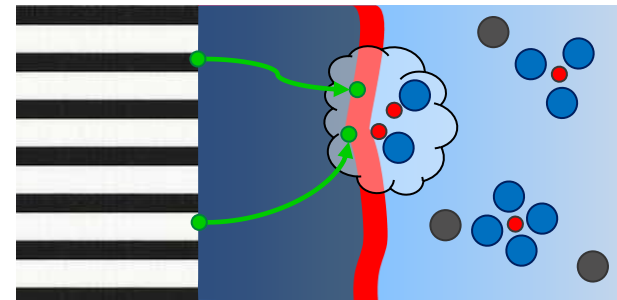
- **Homogeneous** composition
- **Single** transport mechanism
- Fast reaction kinetics
- Single reaction interface

**transport-limited growth**  
 $L(t) \propto \sqrt{t}$



•  $\text{Li}^+$    •  $\text{Y}^-$    • EC   •  $\text{e}^-$

VS.



graphite   SEI   electrolyte

## Different rate-limiting transport mechanisms (RLTM) in literature:

### Solvent/anion diffusion:

- Pinson, M.B. & Bazant, M.Z. *Journal of the Electrochemical Society* **160**, A243-A250 (2012).
- Ploehn, H.J., Ramadass, P. & White, R.E. *Journal of The Electrochemical Society* **151**, A456 (2004).

### Electron conduction:

- Christensen, J. & Newman, J. *Journal of The Electrochemical Society* **151**, A1977 (2004).

### Both:

- Tang, M., Lu, S., & Newman, J. (2012). *Journal of The Electrochemical Society*, **159**(11), A1775

### Tunneling:

- Li et. al (2015). *Journal of the Electrochemical Society*, 162(6), A858–A869.

## Model Overview - Concept

### 1D model for long-term growth

#### Transport of **all SEI precursors**

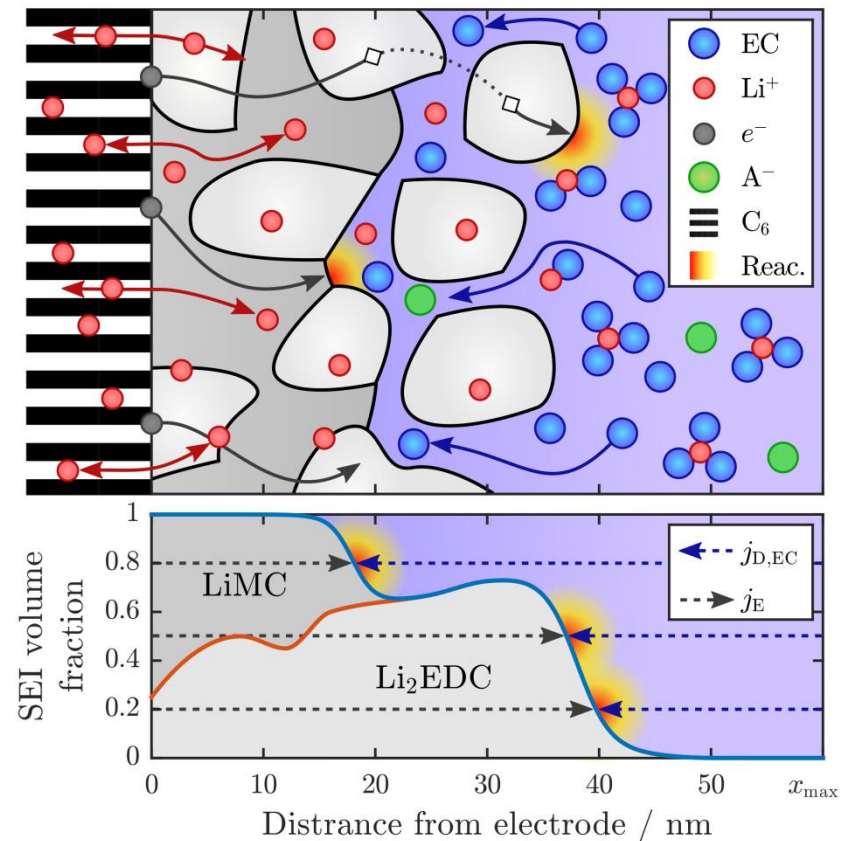
- $e^-$  restricted to SEI
- Solvent restricted to pores

#### Nano **porous** SEI

#### **Binary solvent** mixture

- EC/DMC
- Neglect  $\text{Li}^+$  and salt anion

#### Up to **two SEI compounds**



# Model Overview – Transport & Reactions

## Electronic current

- Ohm's law  $j_E = \sigma \nabla \Phi$

## Solvent

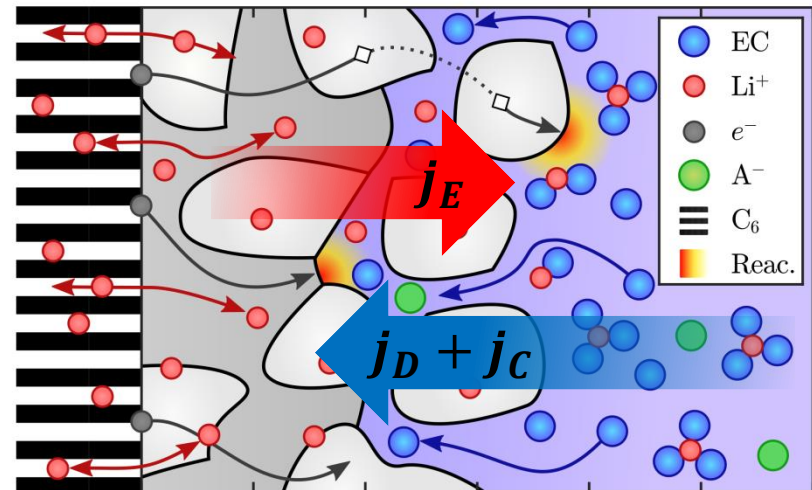
- Fick's law  $j_D = D \nabla c$
- Convection  $j_C = c v$

## Bruggeman Relation

- $\sigma = (1 - \epsilon)^{1.5} \sigma_{\text{Bulk}}$
- $D = \epsilon^\beta D_{\text{Bulk}}$

## B.V. Reaction Rate, $\dot{s} \propto A \sinh(\eta)$

- $\eta = \Phi - \Phi_{\text{EC}}^0 + \ln c$
- $A = \frac{6}{a_0} \epsilon \left( 1 - \epsilon - \frac{a_0^2}{6} \epsilon'' \right)$



## Primary Variables

$$\epsilon = \epsilon_1 + \epsilon_2, \quad c, \quad \Phi, \quad v$$

## Parameters

$$\beta, \sigma_{\text{Bulk}}, D_{\text{Bulk}}, a_0, \Phi_{\text{EC}}^0$$

# Simulation: Single SEI Compound

## Porous SEI

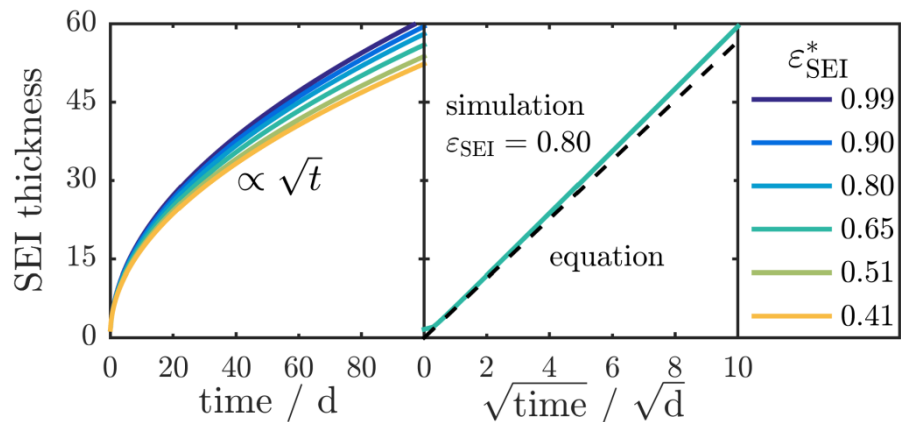
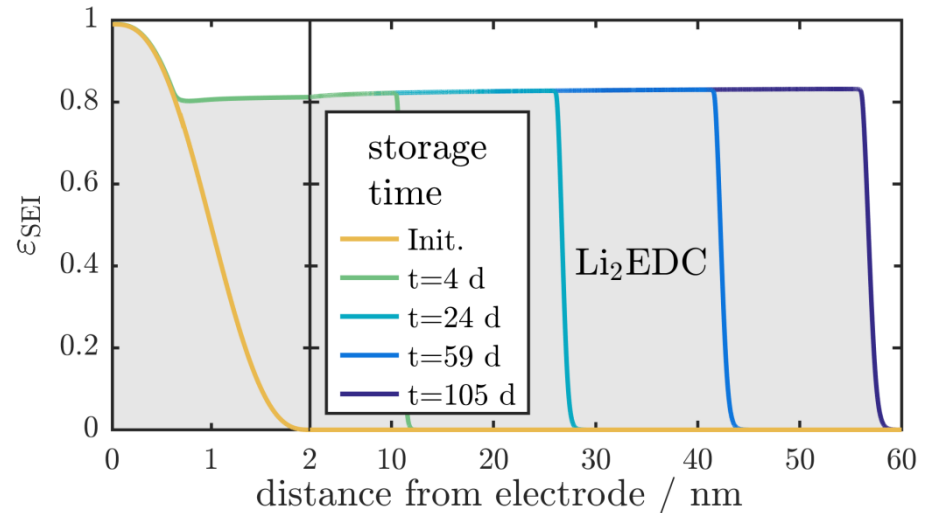
- Homogeneous

## SEI growth

- Transport limited
- $\sqrt{t}$  - growth
- Governed / limited by electron conduction

$$\frac{\sigma^*}{D^*} \frac{2RT}{cF^2} = \frac{1}{2} + \frac{\beta \epsilon_{SEI}^*}{\epsilon^*}$$

$$L(t) = \sqrt{V_1 \sigma^* \Delta \Phi / \epsilon_{SEI}^* F} \cdot \sqrt{t}$$





# Simulation: Dual-Layer SEI

## Second SEI species

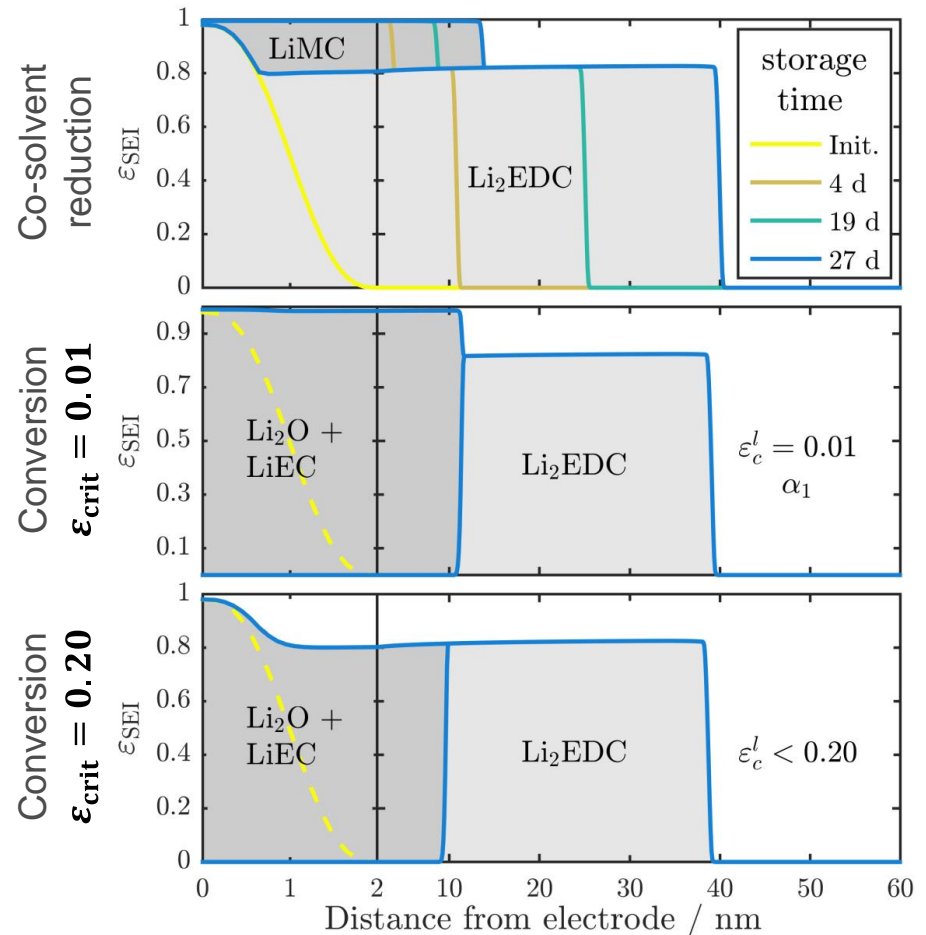
- **Co-solvent** reduction
- **Reduction** of  $\text{Li}_2\text{EDC}$

## Different reduction potentials

- $\Phi_{\text{EC}}^0 = 0.8 \text{ V}$
- $\Phi_{\text{DMC}}^0 = 0.3 \text{ V}$

## Dual-layer SEI

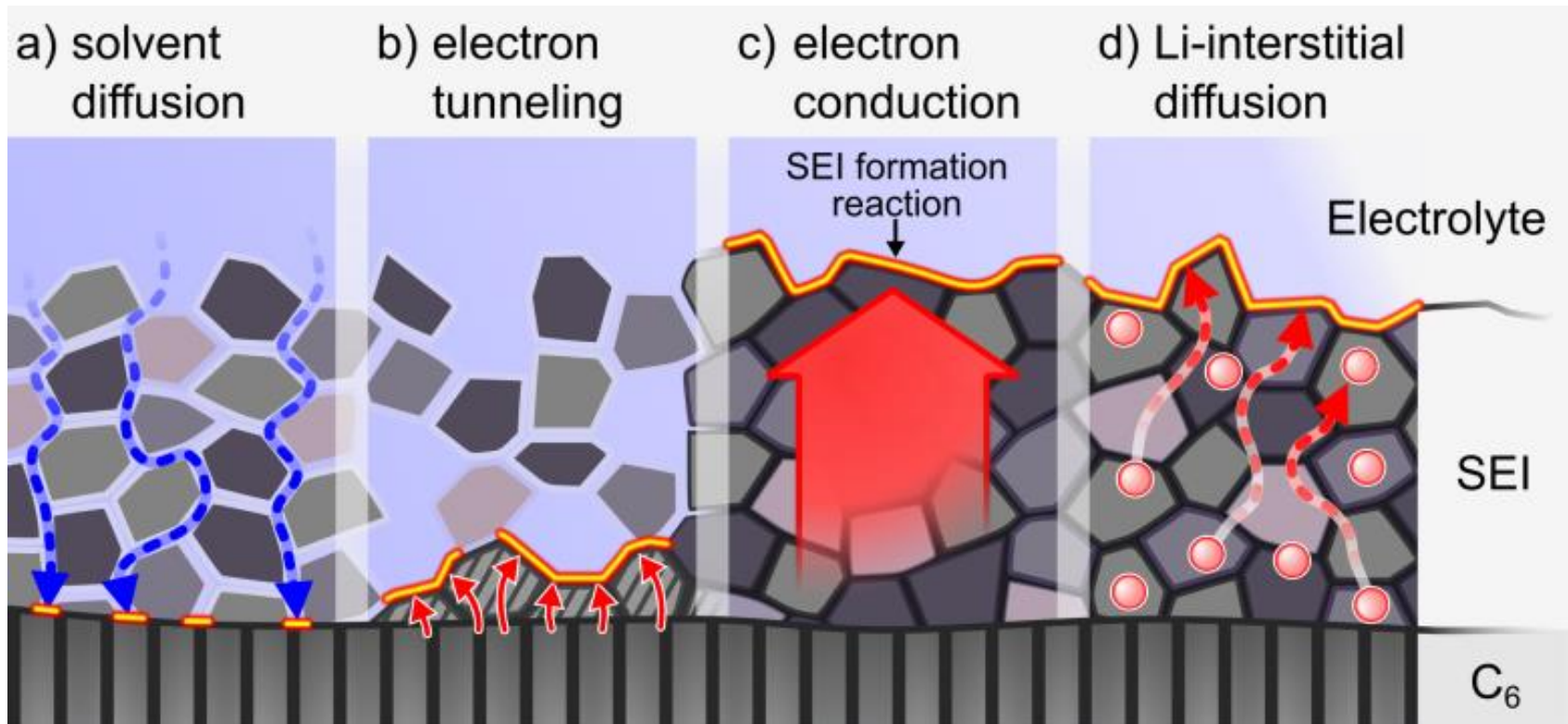
- $L$  total SEI thickness
- $L_I$  thickness of the inner layer



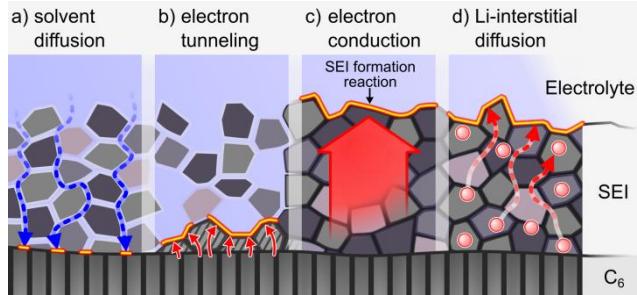
Borodin, O., et al. (2015). *Nanotechnology*, **26**(35), 354003.

Lu, P., Li, C., Schneider, E. W., & Harris, S. J. (2014). *Journal of Physical Chemistry C*, **118**(2), 896.

## Identifying RLTM



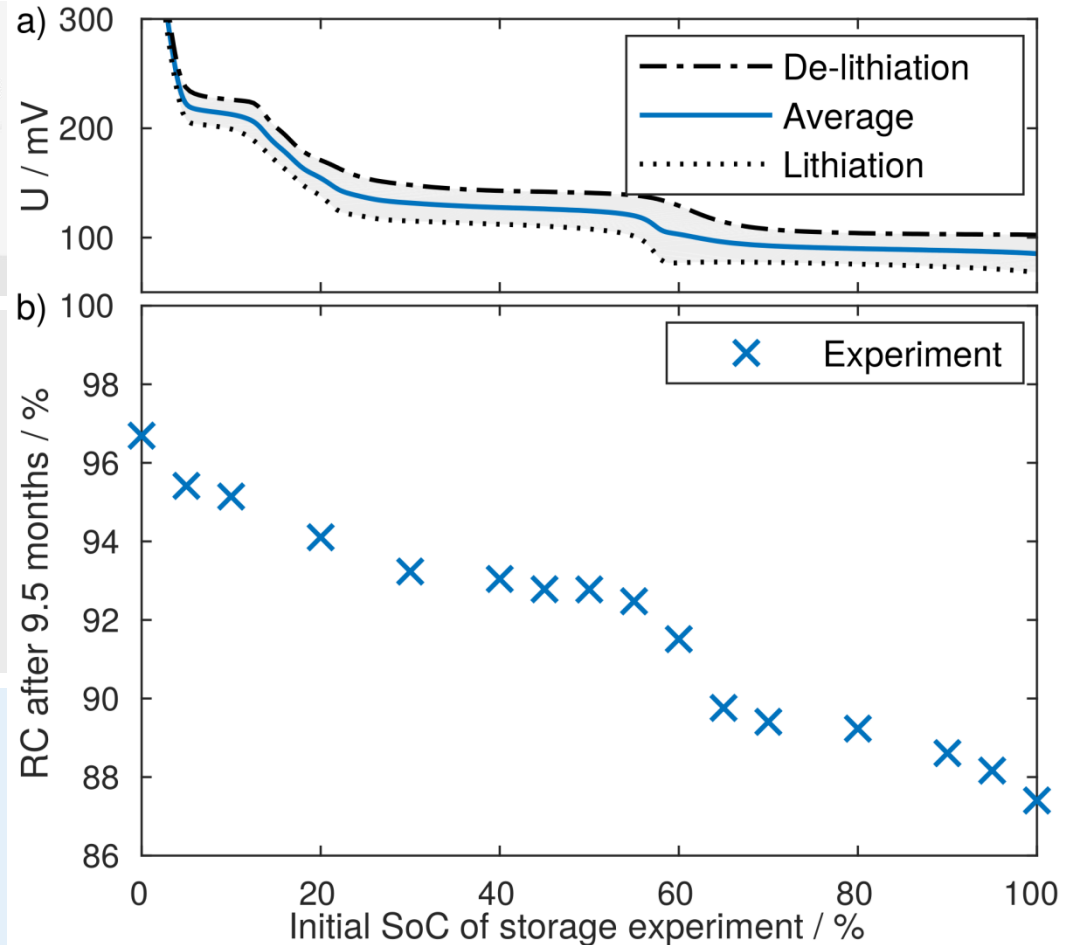
## Identifying the RLTM



### Compare four different RLT mechanisms

1. Electron conduction
2. Electron tunneling
3. Li-interstitial diffusion
4. Solvent diffusion

Relative **capacity fade  $\Delta C$**  after **9.3 months** storage (**open circuit**) vs. the SOC during storage.



**Experimental data:**

Keil, P., et al., (2016). *Journal of The Electrochemical Society*, **163**(9), A1872–A1880.

## Identifying the RLTM

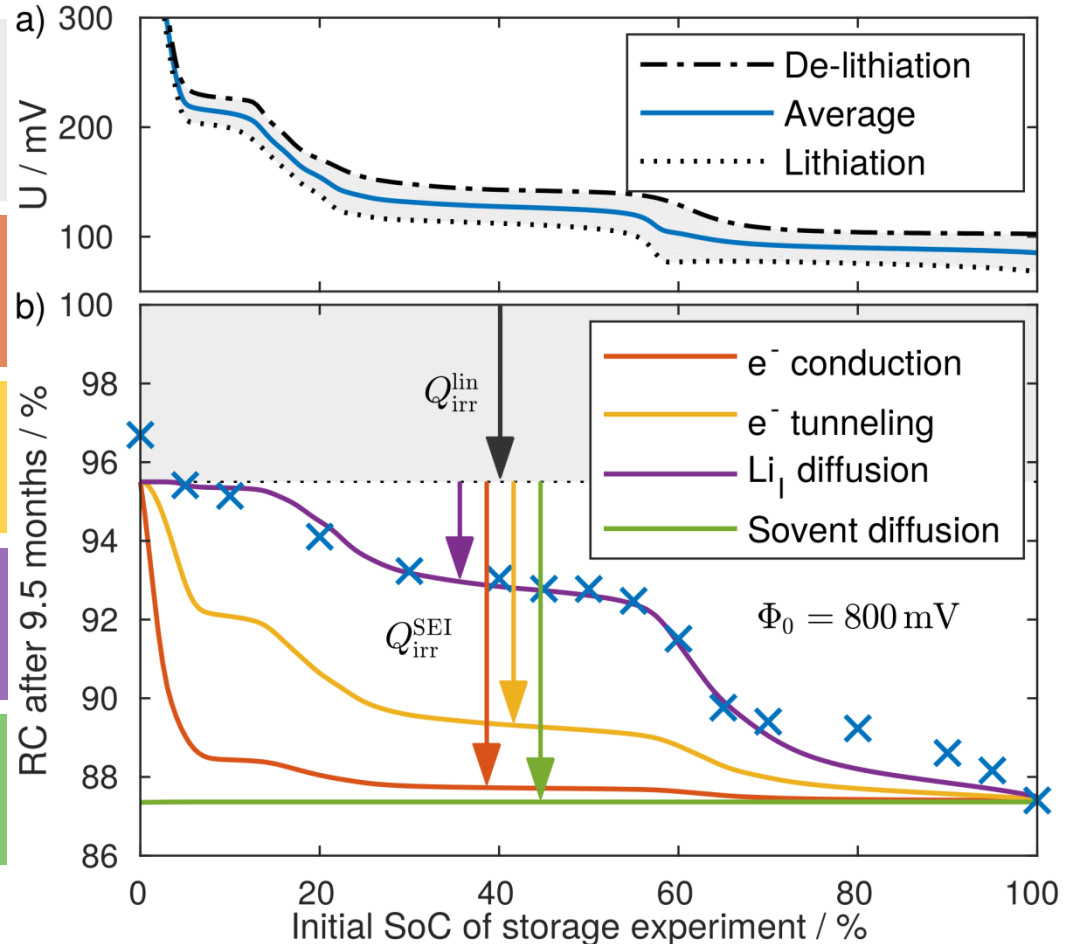
Compare four different  
RLT mechanisms

$$\Delta C \propto \sqrt{\Phi_{EC}^0 - OCV(SOC)}$$

$$\Delta C \propto \alpha(SOC) \ln(1 + \beta(SOC))$$

$$\Delta C \propto \exp\left(\frac{1}{2} \frac{F}{RT} OCV(SOC)\right)$$

$$\Delta C = \text{const.}$$



**Experimental data:** Keil, P., et al., (2016). *Journal of The Electrochemical Society*, **163**(9), A1872–A1880.

# Conclusion

## Extended SEI modeling approach, predictions:

- **Thickness evolution**
- **Porosity**
- **Dual-layer SEI** (several scenarios)
- **SOC dependence of cap. fade**

## Comparison of different RLTM:s:

- **SEI thickness fluctuations** (solvent diffusion)
- **SOC dependence** of cap. Fade
- **RLTM: Interstitial Diffusion**
- **Impedance spectroscopy**

F. Single, B. Horstmann B., A. Latz, *Phys. Chem. Chem. Phys.*, 18, 178101 (2016).

F. Single, B. Horstmann B., A. Latz, *Journal of The Elec. Society*, 164(11), E3132 (2017).

F. Single, A. Latz, B. Horstmann, submitted to *ChemSusChem* (2018).

## Content

1. Introduction
2. Aqueous Zinc-Air Batteries
  - Alkaline Electrolyte
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  - Growth of Solid Electrolyte Interphase
4. **Conclusion**



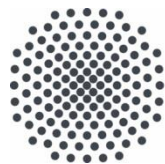


## Outlook

- Understanding **electrochemical surfaces** (in-situ experiments?)
  - Electrochemical surface layers, e.g., ionic liquids
  - Interfacial stability, e.g., SEI, plating
  - Electrodeposition and –dissolution, e.g., lithium metal
- Designing **next-generation batteries**
  - Metal-air batteries
  - Multi-valent ions
  - Experimental designs ...
- Probabilistic/stochastic modeling of **lithium-ion batteries**
  - State estimation
  - Uncertainty propagation
  - Stochastic scale coupling

## Funding Sources & Institutions

- BMBF: LuLi, LuZi, Li-EcoSafe
- EU-Horizon 2020: ZAS!
- Eureka-Eurostars: Simba
- DAAD: PostDoc Scholarship
- Helmholtz Association: HIU, GigaStore



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## Co-Supervised Students

### PhD Students

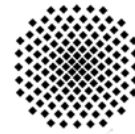
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